#### UKy-CAER CO<sub>2</sub> Capture System: Effectiveness for Reducing the Solvent Regeneration Energy and Capital Cost Reduction











## Research around Surface Chemistry and Reaction Engineering

# Solid-liquid-gas Interface

Solid-liquid Interface



Solid-solid-gas Interface CO<sub>2</sub> H<sub>2</sub>O  $H_2O$ 



Focus Area: **Chemical Looping** 

Focus Area: CO<sub>2</sub> Separation Focus Area: Water Treatment

#### The Coordinated Effort



#### Large-scale Study Takes Years





#### Benefits from Carbon Loading



# CAER's Post-combustion $CO_2$ Capture Technology



#### Kinetic Improvement to Reduce Capital Cost





#### CO<sub>2</sub> Capture Solvent Properties



#### Minimizing solvent degradation

#### Solvent speciation at the gas/liquid interface



Distance (T=20°C)



#### Basic Data: Thermodynamics & Rate



#### Flowability on a 1.5" Column





## Evaluation on a Complete System Using Simulating Flue Gas

| Catalytic CAER-B3                                 |       |       |       |  |
|---|-------|-------|-------|--|
| Parameter   | Run 1 | Run 2 | Run 3 |  |
|   |       |       |       |  |
| Energy Demand (kJ/mol CO <sub>2</sub> )           | 154   | 151   | 144   |  |
|   |       |       |       |  |
| Liquid Flowrate (mL/min)                          | 60    | 60    | 60    |  |
| Cyclic Capacity (mol CO <sub>2</sub> /kg<br>soln) | 1.37  | 1.31  | 1.42  |  |



#### Study on the O. 1MWth Unit with Coal-derived Flue Gas





# caer.uky.edu

## Scale-up Study on a O.7MWe Facility at Power Plant

UKy-CAER B3 Campaign Data





## Advanced Stripping

- MEA can reach 2.5 GJ/tCO<sub>2</sub> with
  - Cold end dT = 5 C
  - $Y(H_2O)/Y(CO_2) = 0.3$
  - Advanced stripper configuration (right)
    - Q(Cond): 134  $\rightarrow$  39 MWth; 95 MWth reduction
    - Q(Reb): 405  $\rightarrow$  301 MWth; 104 MWth reduction





- Case 3: Minimum reboiler duty
- Case 2: The conventional RLHX
- Case 1: With advanced stripper (rich amine split)

## Carbon Management Research Group

- Formed in 2008
- Focused on advanced combustion/gasification; and CO<sub>2</sub> separation at power plant







A unit of American Electric Power

## Carbon Management Technology Conference http://fscarbonmanagement.org/cmtc/2017

Corbon Management Technology Conference 2017 (CMTC 2017) | AIChE

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Carbon Management Technology Conference 2017 (CMTC 2017) Global CCUS Innovation Nexus

#July 17-20, 2017

P Hilton Americas - Houston, Houston TX



The Call for Abstracts is now OPEN

#### Conference Topics

•Carbon Capture (Transformational and 2nd Generation)

•Storage / EOR

•Monitoring and Characterization Protocols and Technologies

•Carbon Utilization

Demonstration / Pilot Scale Projects
Industry and Energy Sector CCUS Projects
Environmental Investigations
Economic Analysis and Modeling
Laboratory Investigations
Risk Assessment
Sustainability Options to Climate Change
Energy-Water Nexus
Business / Financial Approaches
Policy / Legislation / Permitting Approaches

•Country / Regional Climate Change

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